

## CLAIM AMENDMENTS

1           1 - 29. (canceled)

2           30. (new) A method of making a track system, the method  
3       comprising the steps of sequentially:

4           setting vertical steel girders in grown soil;

5           injecting concrete into the ground under high pressure  
6       around the piles to form a longitudinally extending row of concrete  
7       piles;

8           curing the piles;

9           positioning atop the girders of the cured piles a  
10      longitudinal succession of sleeper frames each including a pair of  
11      longitudinally extending rigid concrete beams held together  
12      transversely by a rigid steel structure;

13       casting a longitudinally extending body of concrete  
14      between the beams around the steel frames and around upper ends of  
15      the girders underneath the steel frames; and

16       fastening longitudinally extending rails atop the beams.

1           31. (new) The method defined in claim 28, further  
2       comprising the steps of:

3           fixing steel supports in the piles; and

4           securing the sleeper frames to the steel supports.

1           32. (new) The method defined in claim 31 wherein the  
2       sleeper frames are secured to the supports via their rigid steel  
3       structures.

1           33. (new) The method defined in claim 28, further  
2       comprising the step of:

3                 filling to each transverse side of the frame with ballast  
4       after positioning the sleeper frames atop the piles.

1           34. (new) The method defined in claim 28 wherein the  
2       sleeper frames are mass produced off site before the piles are  
3       formed.

1           35. (new) The method defined in claim 34, further  
2       comprising the steps before positioning the beams atop the piles  
3       of:

4                 forming the longitudinal beams and providing each of them  
5       with fastening profiles; and

6                 securing the rigid steel structure to the profiles to  
7       transversely fixedly space the beams and create the frames.

1           36. (new) The method defined in claim 35, further  
2 comprising the step after forming the beams but before securing the  
3 structure to the profiles of:

4           securing underneath each pair of beams a respective  
5 flexible foil, the foil being stretched between the beams by  
6 spreading the beams apart immediately prior to securing the  
7 structure to the profiles.